



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-311
Job Sheet 174809



Part No: D412-702-311

Job Qty: 2 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV 4 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/28/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	2 pcs		3/29/18	0.00	0.32	Small Fab-6		
110	QC	2 pcs		3/29/18	0.00	0.00	QC5		
120	Packaging	2 pcs		3/29/18	0.00	0.00	Packaging3-2		
130	QC21-FG	2 Ea		3/29/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-1	Bracket	2 Ea (1 ea)	90-Start up Operation	F145412
D4088-043	Shoulder Harness	2 Ea (1 ea)	90-Start up Operation	F161903
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5038764
MS24694-S50	Screw	8 Ea (4 ea)	90-Start up Operation	5034910
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5020606

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-1	2	15	0
	D4088-043	2	18	0
	MS21042L3	8	2,682	0
	MS24694-S50	8	360	0
	NAS1149D0332J	8	3,440	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Work	DISPOSITION Rework ☐ Scrap ☐	Skid-tube ☐	AGAINST DEPARTMENT/PROCESS Water Jet ☐ g. Coord. ☐ Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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DART AEROSPACE
 Container No: S054040
 Part: D412-702-311
 Job No: 174809
 Serial No/Batch: S054040
 Revision: _____
 Inspector: _____
 Date: 03/22/18

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 CANADA
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Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

☐ Set-up	☐ Power Loss/Surge	☐ Positioned Wrong
☐ BOM/Route	☐ Folio/Program	☐ Outside Dimensions
☐ Broken/Damage/Defect	☐ Grain	☐ Over/Under tolerance
☐ Inspection Incomplete/Unqualified	☐ Weld	☐ Part Incorrect
☐ Contamination	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Countersink	☐ Out of Sequence	☐ Part Moved
☐ Cut Too Short	☐ Off-set	☐ Drawing
☐ Instructions Incomplete/Unclear	☐ Misabeled	☐ Finish
☐ Drill Holes	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence